



n-Hexane

Section 1: Chemical Product and Company Identification

Product Name: n-Hexane

Catalog Codes: 127

Synonym:

Chemical Name: n-Hexane

Chemical Formula: C₆H₁₄

Contact Information:

Expresolv Ltd.

Plot No.54 Survey No.108/P Ozon Industrial Park

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CIN No.: U51909GJ2016PLC092972

Section 2: Composition and Information on Ingredients

Composition:

Name	CAS No.	% by Weight
n-Hexane	110-54-3	99.0%

Toxicological Data on Ingredients:

Hexane: ORAL (LD50): Acute: 25000 mg/kg [Rat].

Section 3: Hazards Identification

Potential Acute Health Effects:

Hazardous in case of skin contact (permeator), of ingestion, of inhalation. Slightly hazardous in case of skin contact (irritant), of eye contact (irritant).

Potential Chronic Health Effects:

CARCINOGENIC EFFECTS: Not available. MUTAGENIC EFFECTS: Mutagenic for bacteria and/or yeast.

TERATOGENIC EFFECTS: Not available. DEVELOPMENTAL TOXICITY: Not available. The substance may be toxic to peripheral nervous system, skin, central nervous system (CNS). Repeated or prolonged exposure to the substance can produce target organs damage.

Section 4: First Aid Measures

Eye Contact:

Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Cold water may be used. Get medical attention.

Skin Contact:

In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Cover the irritated skin with an emollient. Cold water may be used. Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention immediately.

Serious Skin Contact:

Wash with a disinfectant soap and cover the contaminated skin with an anti-bacterial cream. Seek immediate medical attention.

Inhalation:

If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention immediately.

Serious Inhalation:

Evacuate the victim to a safe area as soon as possible. Loosen tight clothing such as a collar, tie, belt or waistband. If breathing is difficult, administer oxygen. If the victim is not breathing, perform mouth-to-mouth resuscitation. Seek medical attention.

Ingestion:

Do NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. If large quantities of this material are swallowed, call a physician immediately. Loosen tight clothing such as a collar, tie, belt or waistband.

Serious Ingestion:

Not available.

Section 5: Fire and Explosion Data

Flammability of the Product: Flammable.

Auto-Ignition Temperature: 225°C (437°F)

Flash Points: CLOSED CUP: -22.5°C (-8.5°F). (TAG)

Flammable Limits: LOWER: 1.15% UPPER: 7.5%

Products of Combustion: These products are carbon oxides (CO, CO₂).

Fire Hazards in Presence of Various Substances:

Highly flammable in presence of open flames and sparks, of heat. Non-flammable in presence of shocks.

Explosion Hazards in Presence of Various Substances:

Risks of explosion of the product in presence of mechanical impact: Not available. Risks of explosion of the product in presence of static discharge: Not available.

Fire Fighting Media and Instructions:

Flammable liquid, insoluble in water. SMALL FIRE: Use DRY chemical powder. LARGE FIRE: Use water spray or fog.

Special Remarks on Fire Hazards:

Extremely flammable liquid and vapor. Vapor may cause flash fire.

Special Remarks on Explosion Hazards: Not available.

Section 6: Accidental Release Measures**Small Spill:**

Dilute with water and mop up, or absorb with an inert dry material and place in an appropriate waste disposal container.

Large Spill:

Flammable liquid. Keep away from heat. Keep away from sources of ignition. Stop leak if without risk. Absorb with DRY earth, sand or other non-combustible material. Do not touch spilled material. Prevent entry into sewers, basements or confined areas; dike if needed. Be careful that the product is not present at a concentration level above TLV. Check TLV on the MSDS and with local authorities.

Section 7: Handling and Storage

Precautions:

Keep away from heat. Keep away from sources of ignition. Ground all equipment containing material. Do not ingest. Do not breathe gas/fumes/ vapor/spray. Wear suitable protective clothing. In case of insufficient ventilation, wear suitable respiratory equipment. If ingested, seek medical advice immediately and show the container or the label. Avoid contact with skin and eyes. Keep away from incompatibles such as oxidizing agents, acids, moisture.

Storage:

Store in a segregated and approved area. Keep container in a cool, well-ventilated area. Keep container tightly closed and sealed until ready for use. Avoid all possible sources of ignition (spark or flame).

Section 8: Exposure Controls/Personal Protection

Engineering Controls:

Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapours below their respective threshold limit value. Ensure that eyewash stations and safety showers are proximal to the work-station location.

Personal Protection:

Splash goggles. Lab coat. Vapor respirator. Be sure to use an approved/certified respirator or equivalent. Gloves.

Personal Protection in Case of a Large Spill:

Splash goggles. Full suit. Vapor respirator. Boots. Gloves. A self-contained breathing apparatus should be used to avoid inhalation of the product. Suggested protective clothing might not be sufficient; consult a specialist BEFORE handling this product.

Exposure Limits:

TWA: 500 (ppm) from OSHA (PEL) [United States] Inhalation TWA: 1800 (mg/m³) from OSHA (PEL) [United States] Inhalation TWA: 176 (mg/m³) from ACGIH (TLV) [United States] SKIN TWA: 50 (ppm) from ACGIH (TLV) [United States] SKIN TWA: 500 STEL: 1000 (ppm) from ACGIH (TLV) [United States] Inhalation TWA: 1760 STEL: 3500 (mg/m³) from ACGIH (TLV) [United States] Inhalation Consult local authorities for acceptable exposure limits.

Section 9: Physical and Chemical Properties

Physical state and appearance: Liquid.

Odor: Gasoline-like or petroleum-like (Slight.)

Taste: Not available.

Molecular Weight: 86.18g/mole

Colour: Clear Colourless.

pH (1% soln/water): Not applicable.

Boiling Point: 68°C (154.4°F)

Melting Point: -95°C (-139°F)

Critical Temperature: Not available.

Specific Gravity: 0.66 (Water = 1)

Vapor Pressure: 17.3 kPa (@ 20°C)

Vapor Density: 2.97 (Air = 1)

Volatility: Not available.

Odor Threshold: 130 ppm

Water/Oil Dist. Coeff.: The product is more soluble in oil; $\log(\text{oil/water}) = 3.9$

Ionicity (in Water): Not available.

Dispersion Properties: See solubility in water, diethyl ether, acetone.

Solubility:

Soluble in diethyl ether, acetone. Insoluble in cold water, hot water.

Section 10: Stability and Reactivity Data

Stability: The product is stable.

Instability Temperature: Not available.

Conditions of Instability: Heat, ignition sources, incompatibles.

Incompatibility with various substances: Reactive with oxidizing agents.

Corrosivity: Not available.

Special Remarks on Reactivity: Hexane can react vigorously with strong oxidizers (e.g. chlorine, bromine, fluorine)

Special Remarks on Corrosivity: Not available.

Polymerization: Will not occur.

Section 11: Toxicological Information

Routes of Entry: Absorbed through skin. Dermal contact. Inhalation. Ingestion.

Toxicity to Animals:

WARNING: THE LC50 VALUES HEREUNDER ARE ESTIMATED ON THE BASIS OF A 4-HOUR EXPOSURE.

Acute oral toxicity (LD50): 25000 mg/kg [Rat]. Acute toxicity of the gas (LC50): 48000 ppm 4 hours [Rat].

Chronic Effects on Humans:

MUTAGENIC EFFECTS: Mutagenic for bacteria and/or yeast. May cause damage to the following organs: peripheral nervous system, skin, central nervous system (CNS).

Other Toxic Effects on Humans:

Very hazardous in case of ingestion, of inhalation. Hazardous in case of skin contact (permeator).

Slightly hazardous in case of skin contact (irritant).

Special Remarks on Toxicity to Animals: Not available.

Special Remarks on Chronic Effects on Humans:

May cause adverse reproductive effects based on animal data. May be tumorigenic based on animal data. May affect genetic material. Passes through the placental barrier in animal.

Special Remarks on other Toxic Effects on Humans:

Acute Potential Health Effects: Skin: May cause mild skin irritation. It can be absorbed through the skin in harmful amounts. Eyes: May cause mild eye irritation. Inhalation: May be harmful if inhaled.

Inhalation of vapours may cause respiratory tract irritation. Overexposure may affect, brain, spinal cord, behaviour/central and peripheral nervous systems (lightshades, dizziness, hallucinations, paralysis, blurred vision, memory loss, headache, euphoria, general anesthetic, muscle weakness, numbness of the extremities, asphyxia, unconsciousness and possible death), metabolism, respiration, blood, cardiovascular system, gastrointestinal system (nausea) Ingestion: May be harmful if swallowed. May cause gastrointestinal tract irritation with abdominal pain and nausea. May also affect the liver, blood, brain, peripheral and central nervous systems. Symptoms of over exposure by ingestion are similar to that of overexposure by inhalation.

Section 12: Ecological Information

Ecotoxicity: Not available.

BOD5 and COD: Not available.

Products of Biodegradation:

Possibly hazardous short-term degradation products are not likely. However, long term degradation products may arise.

Toxicity of the Products of Biodegradation:

The product itself and its products of degradation are not toxic.

Special Remarks on the Products of Biodegradation: Not available.

Section 13: Disposal Considerations

Waste Disposal:

Consult with Local and Regional (State) authorities (waste regulators). Waste must be disposed of in accordance with federal, state and local environmental control regulations.

Section 14: Transport Information

DOT Classification: CLASS 3: Flammable liquid.

Identification: Hexane UNNA: 1208 PG: II

Special Provisions for Transport: Not available.

Environmental hazards: Dangerous for the environment Product is a marine pollutant according to the criteria set by IMDG/IMO

Section 15: Other Regulatory Information

Federal and State Regulations:

Connecticut hazardous material survey.: Hexanes Illinois toxic substances disclosure to employee act: Hexanes Illinois chemical safety act: Hexanes New York release reporting list: Hexanes Rhode Island RTK hazardous substances: Hexanes Pennsylvania RTK: Hexanes Florida: Hexanes Minnesota: Hexanes Massachusetts RTK: Hexanes Massachusetts spill list: Hexanes New Jersey: Hexanes New Jersey spill list: Hexanes Louisiana spill reporting: Hexanes TSCA 8(b) inventory: Hexanes SARA 313 toxic chemical notification and release reporting: Hexanes CERCLA: Hazardous substances.: Hexanes: 5000 lbs. (2268 kg)

Other Regulations:

OSHA: Hazardous by definition of Hazard Communication Standard (29 CFR 1910.1200). EINECS: This product is on the European Inventory of Existing Commercial Chemical Substances.

Other Classifications:

WHMIS (Canada):

CLASS B-2: Flammable liquid with a flash point lower than 37.8°C (100°F). CLASS D-2B: Material causing other toxic effects (TOXIC).

DSCL (EEC):

R11- Highly flammable. R20- Harmful by inhalation. R38- Irritating to skin. R51/53- Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. R62- Possible risk of impaired fertility. R65- Harmful: may cause lung damage if swallowed. R67- Vapours may cause

drowsiness or dizziness. S9- Keep container in a well-ventilated place. S16- Keep away from sources of ignition - No smoking. S29- Do not empty into drains. S33- Take precautionary measures against static discharges. S36/37- Wear suitable protective clothing and gloves. S61- Avoid release to the environment. Refer to special instructions/Safety data sheets. S62- If swallowed, do not induce vomiting; seek medical advice immediately and show this

HMIS (U.S.A.):

Health Hazard: 2

Fire Hazard: 3

Reactivity: 0

Personal Protection: g

National Fire Protection Association (U.S.A.):

Health: 1

Flammability: 3

Reactivity: 0

Specific hazard:

Protective Equipment:

Gloves (impervious). Lab coat. Vapor respirator. Be sure to use an approved/certified respirator or equivalent. Wear appropriate respirator when ventilation is inadequate. Safety glasses.

Section 16: Other Information

The information above is believed to be accurate and represents the best information currently available to us. However, we make no warranty of merchantability or any other warranty, express or implied, with respect to such information, and we assume no liability resulting from its use. Users should make their own investigations to determine the suitability of the information for their particular purposes. In no event shall *Expresolv Limited* be liable for any claims, losses, or damages of any third party or for lost profits or any special, indirect, incidental, consequential or exemplary damages.

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